

PGW "light-duty" Stoeger sear-trigger spring installation.

1. Remove the forearm and stock of the Stoeger shotgun and place them aside.
2. Remove Stoeger butt pad and wooden stock in order to expose the inner frame (#1). Once removed, you will see the left and right sears along with the OEM sear/trigger springs.
3. Using a small flat-head screwdriver, lift up on the stock sear spring legs at the end point just where they reach the ends of the sears, and reposition them in-between the two sears and atop the trigger engagement point. (This is to release downward spring tension and aid in the OEM sear/trigger springs removal)
4. Noticing the cross-pin retaining rod that holds in the sears, lay the frame on it's side while suspended with a plastic block and using a steel punch just within the diameter of the cross-pin rod, tap the rod out from either side. Drive the rod 3/4 of the way through leaving just enough rod to keep in the last sear, remove the left or right sear and the corresponding sear/trigger springs.
5. With one sear still being retained in place by the cross-pin rod, affix the PGW "light-duty" Stoeger spring (#2.) between where the two sear are positioned. The spring is to be installed as pictured below. Positioning one of the coil holes in place and in front of the tip of the cross-pin rod and remaining sear, tap the cross-pin rod THROUGH the PGW spring coil hole and than through the next hole, and finally affix the remaining sear in place and finish driving the cross-pin rod through the remaining sear.

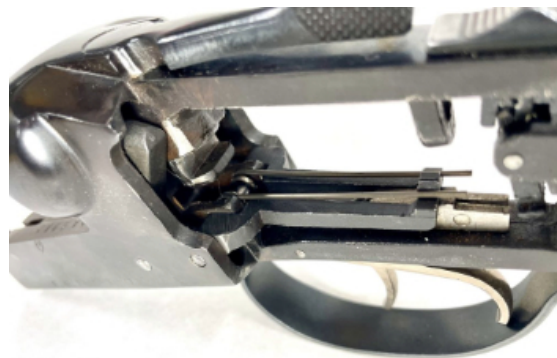
6. Finally, using the small flat head screwdriver or small head needle node pliers, position the PGW spring leg ends over the top of the sear legs, effectively supplying the downward tension necessary for the trigger to be re-engaged consistently. (Final result will look like pic #3.)



1.



2.



3.

